

FIG. 1

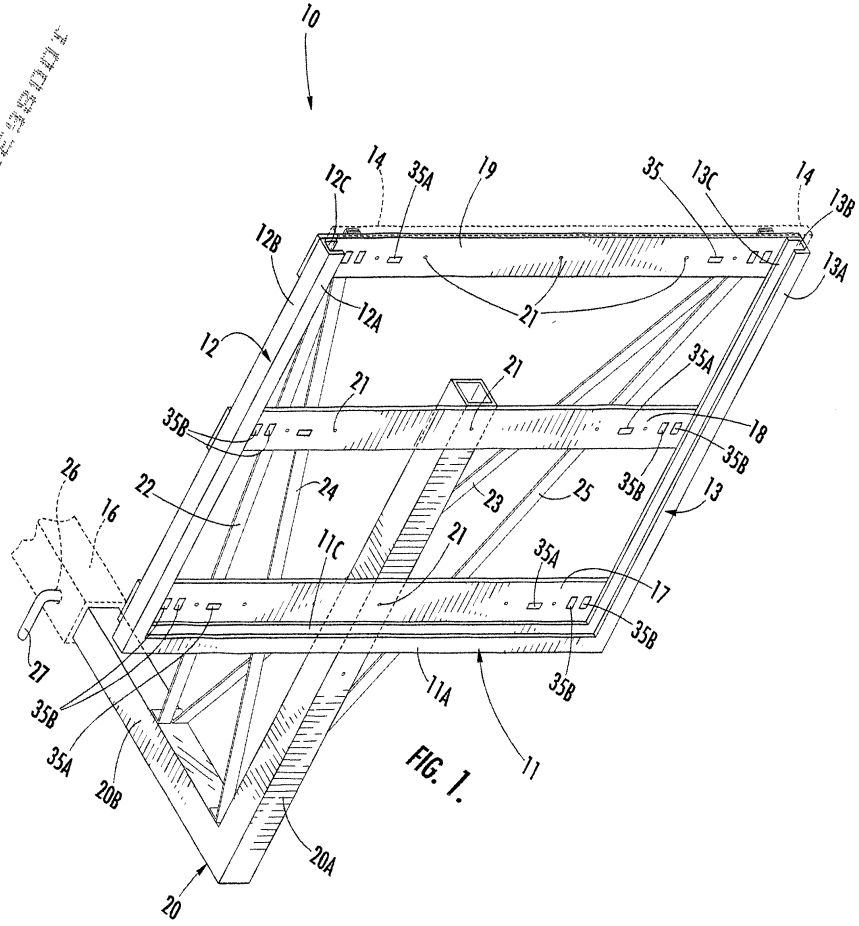


FIG. 1.

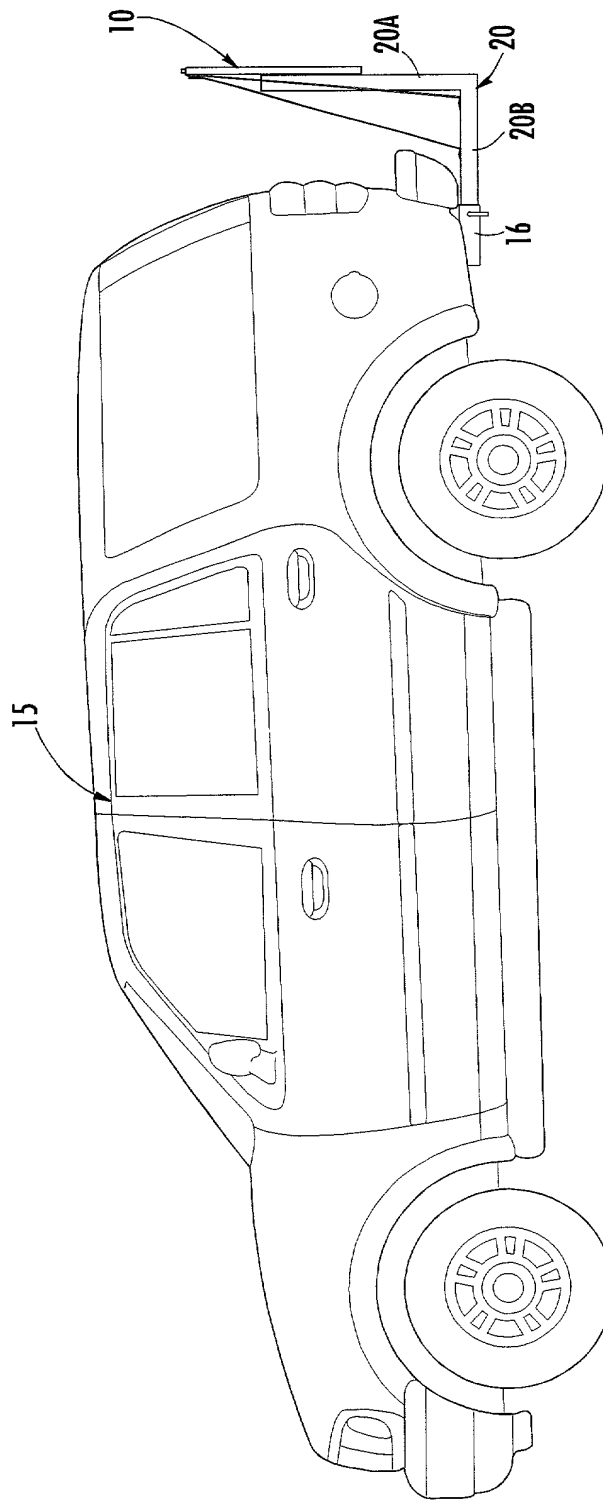


FIG. 2.

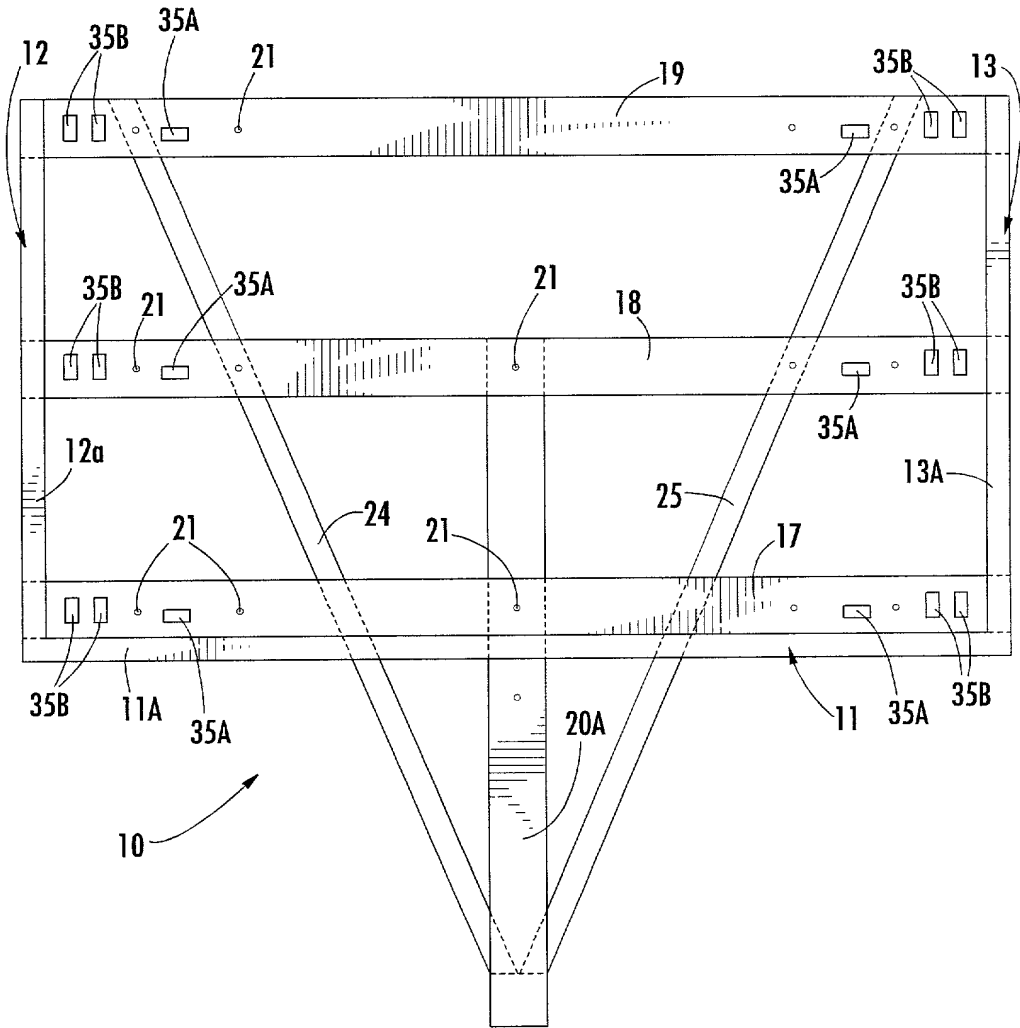


FIG. 3.

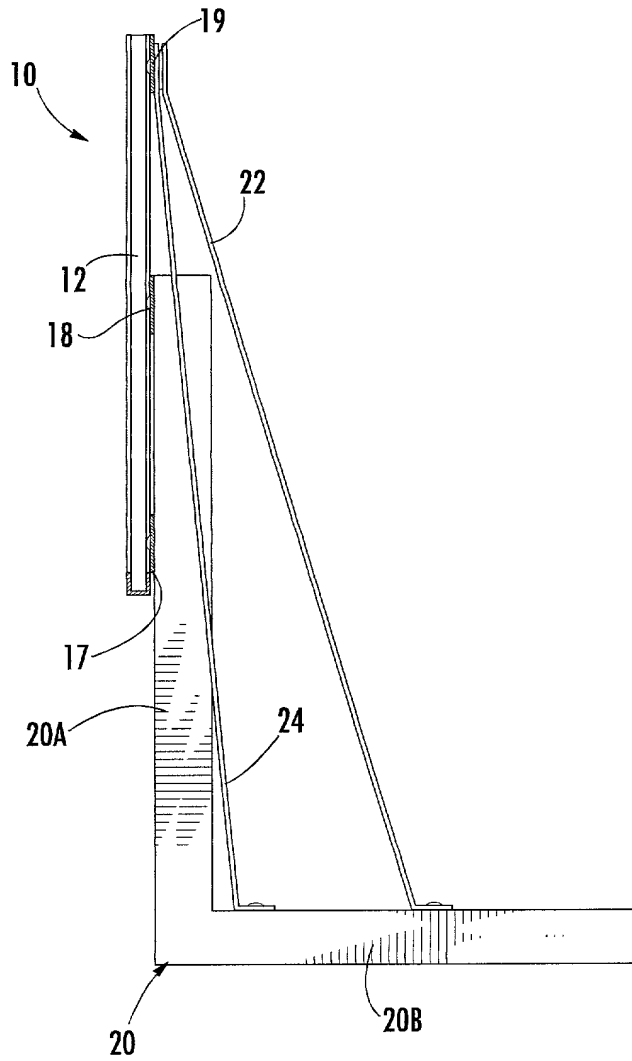


FIG. 4.

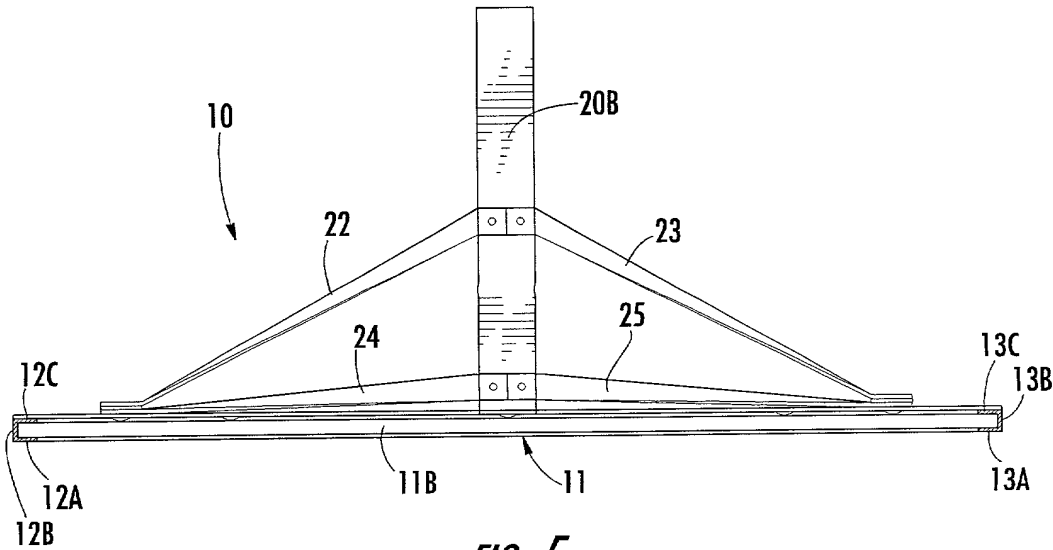


FIG. 5.

FIG. 6

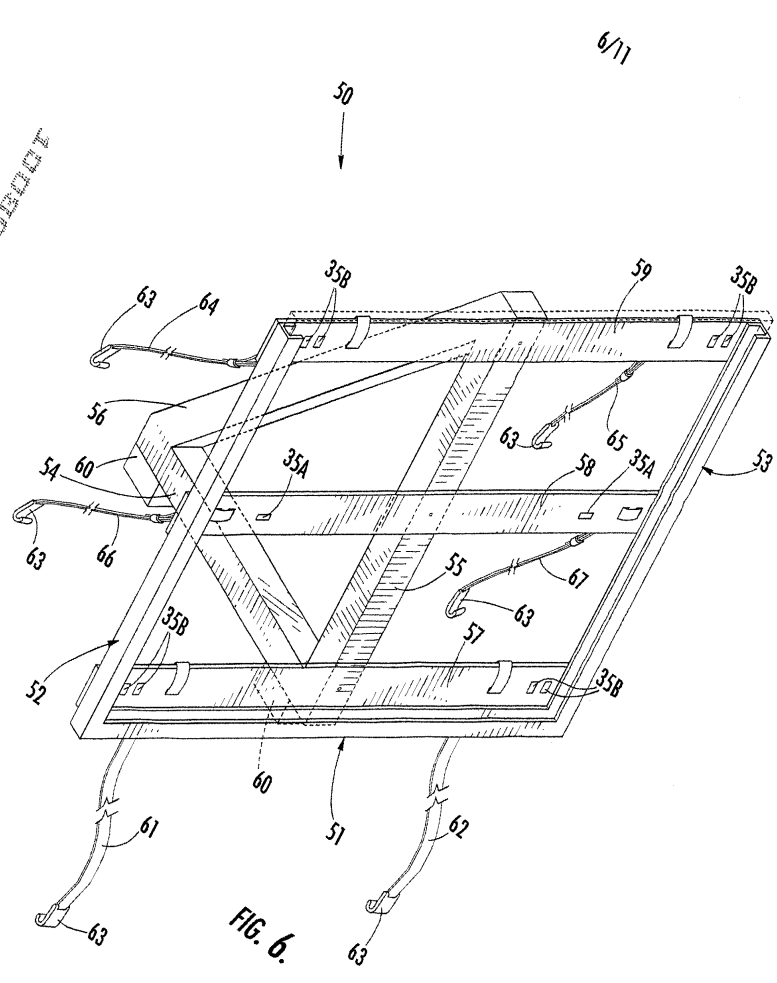


FIG. 6.

WELDED "ONE-PIECE" UNIT

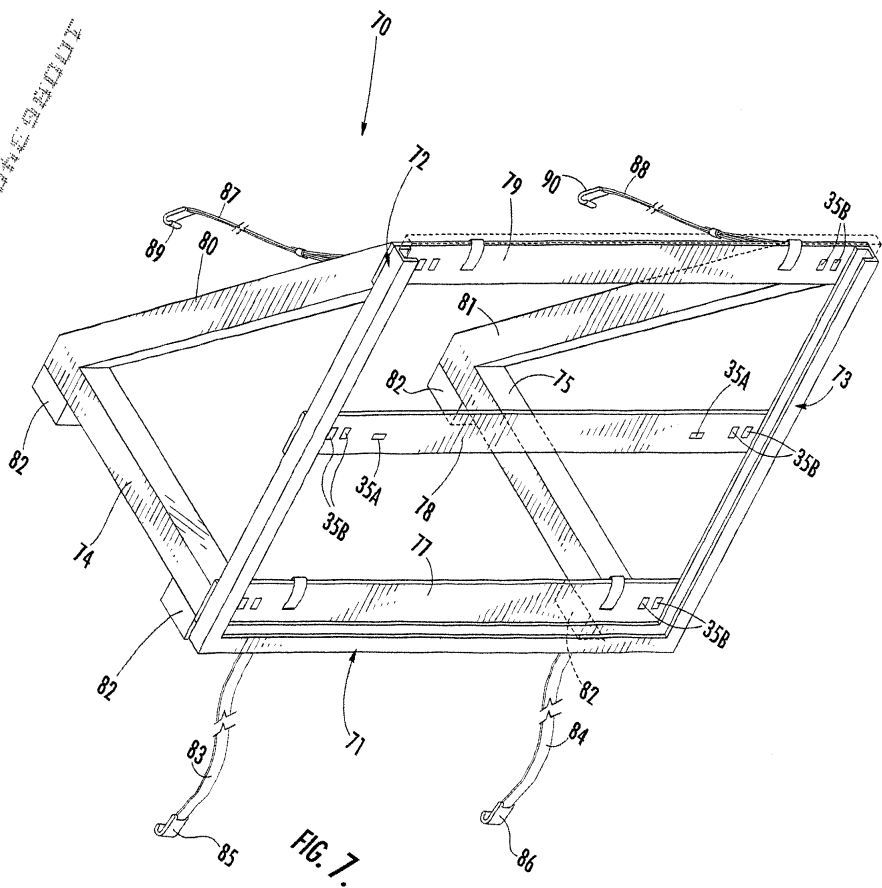
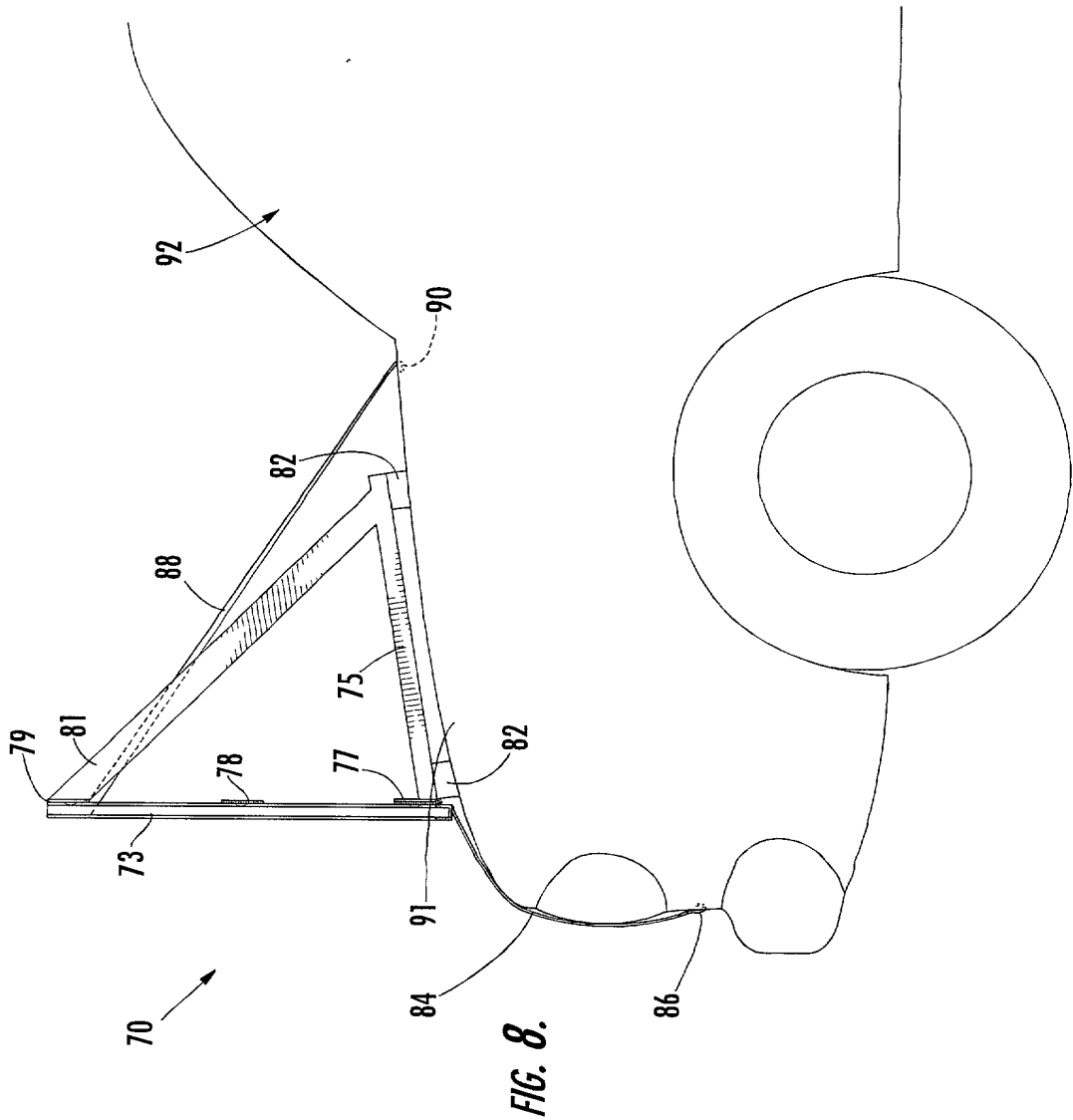
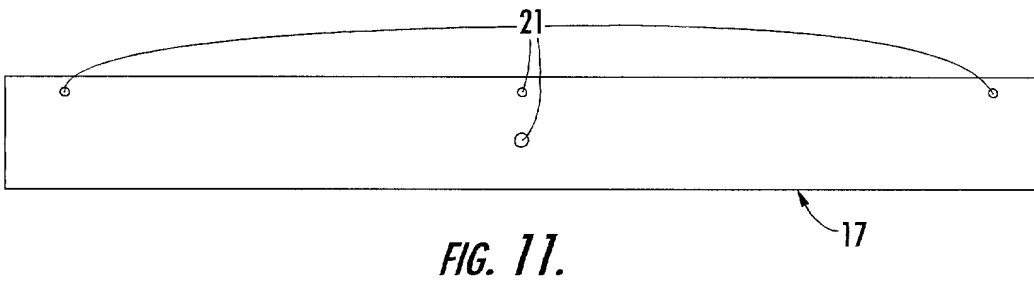
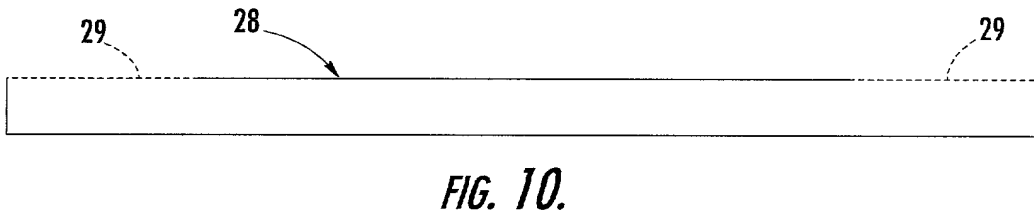
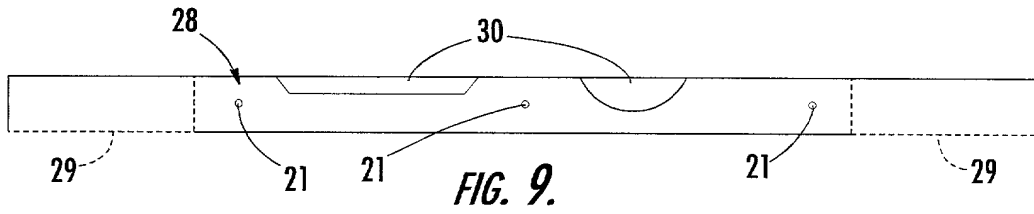


FIG. 7.







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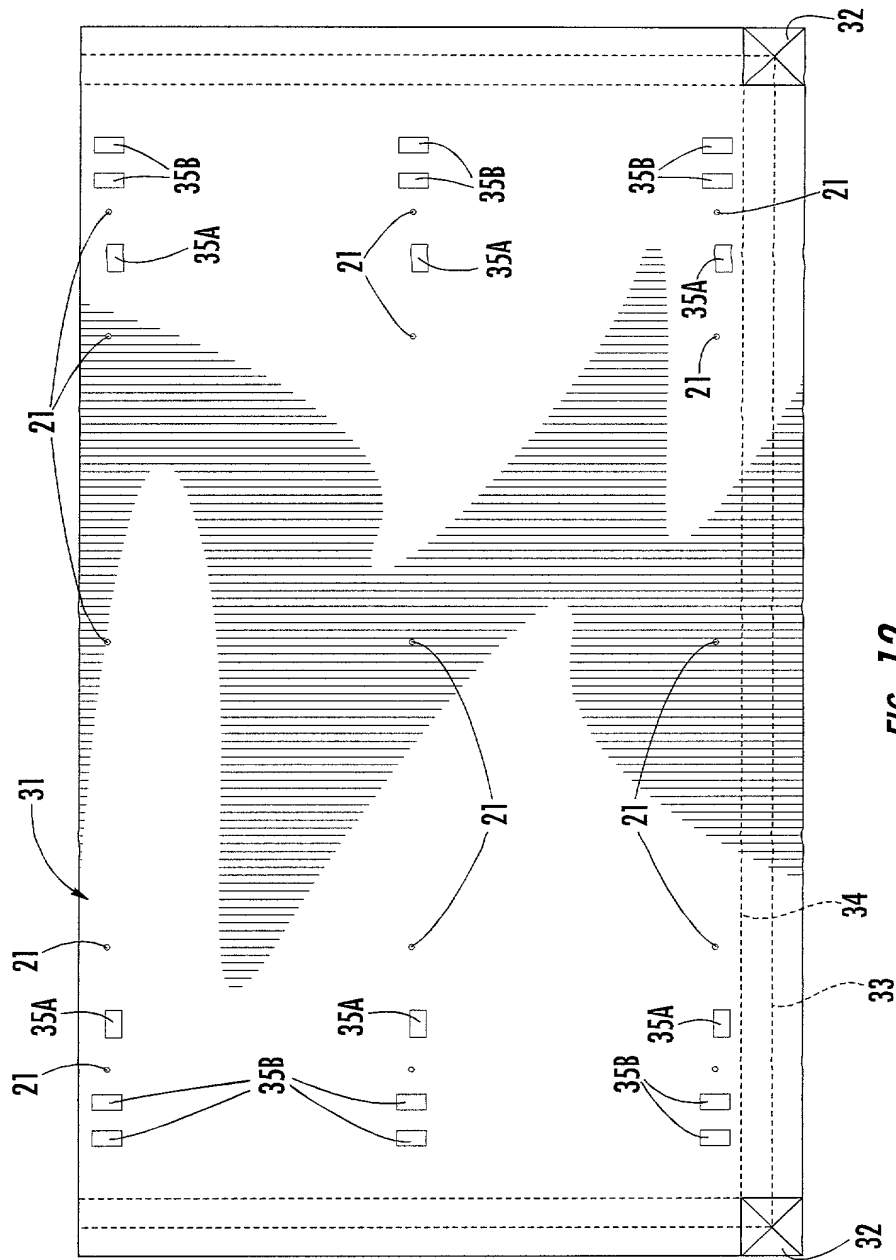


FIG. 12.

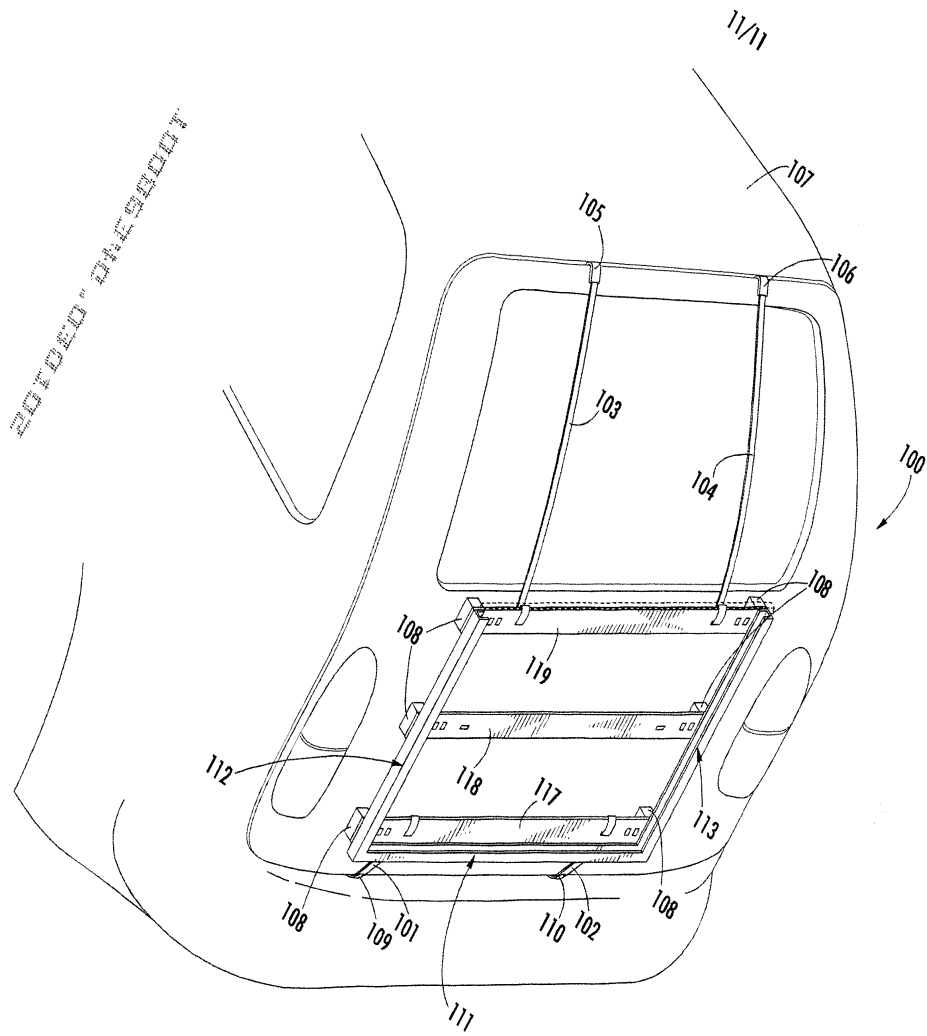


FIG. 13.